

Ranch House Doors Inc. Manufacturers Warranty

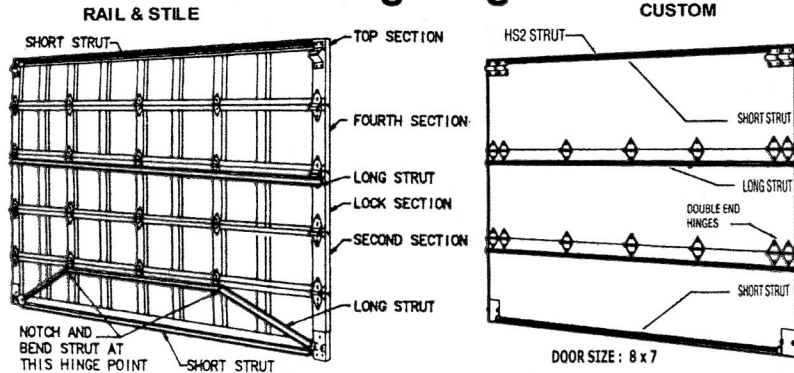


Painting Instructions

All wood doors must be properly painted. This warranty is void if buyer fails to provide one (1) coat of exterior primer and two (2) coats of finish exterior paint applied to all interior and exterior surfaces prior to or within 24 hrs. of installation. All paint grade and stain grade doors will be caulked or the warranty is void.

Exposure of wood to the environment may cause bowing, checking and or cracking of a door component regardless of efficiency of painting. This is not considered a defect; it is an uncontrollable characteristic of natural wood. The dealer and the end user have the responsibility to select the type of material and or door which will offer the best results and longevity for the climate and the environmental conditions, which they use for the product.

Strutting Diagram



ALL RANCH HOUSE DOORS/RANCH HOUSE COLLECTION MUST BE STRUTTED AS PER DRAWING OR WARRANTY IS VOID. CUSTOM DOORS REQUIRE ONE STRUT PER SECTION AND ONE HINGE PER STILE OR WARRANTY IS VOID.

Custom, Panel, Semi Custom and Flush Doors

SURFACE PREPARATION

All surfaces must be clean, free of dust and dirt and any other contamination. Any scarring or stains that occur during transportation, handling and storage must be re-sanded to the original condition. **INSPECT AND SAND ALL SURFACES WITH A FINE GRIT SANDPAPER AS NEEDED.**

PAINTED FINISHES

On painted doors, the finish coat base must be the same as the primer coat base. A latex based finish paint is recommended use over a latex based primer, and an oil based finish paint is recommended for use over and oil based primer. Prime the interior and exterior surfaces, as well as all edges, using paint approved for use on the specific species of wood substrate being finished. (NOTE: Some species of wood, such as cedar, require Tannin stain blocking (TSB) primers and finishes to prevent tannin stains from appearing. Consult with your paint supplier.) If the door is factory primed by Ranch House Doors, the priming step is not required, unless touch-up is needed due to surface preparation and re-sanding. (NOTE: Ranch House Doors uses a latex Non TSB primer, so latex finish paint is required.) Apply TSB primer over latex primer finish paint the interior and exterior surfaces as well as all edges with at least 2 coats of finish paint over the primer. Follow Paint manufacturer's label directions completely for all coatings. (NOTE: All horizontal surfaces such as seams and overlays must be caulked to prevent moisture from penetrating between layers.)

CLEAR OR STAINED FINISHES

If staining, apply an exterior grade stain, approved for use on each species of wood substrate being finished to the interior and the exterior surfaces as well as all edges, following stain manufacturer's label directions. The stain selected must be compatible with the finish that will be used to finish the door. After proper drying time for the stain (or if stain is not being applied), apply 1 coat of finish to the interior and exterior surfaces, as well as all edges. After recommended drying time of 1st coating sand with a fine grit (320) sandpaper. Clean all surfaces or sanding dust and apply a 2nd coat of the coating to the interior and exterior surfaces, as well as all edges. After 2nd coat is dry, sand with a fine grit (320) sandpaper again. Clean all surfaces of sanding dust and apply a final 3rd coat. Three finish coats are required for proper finish. Follow the finish manufacturers label directions completely for each coating applied. (NOTE: Do not stain MDO plywood, apply paint only). Only a finish such as Sikkers/Cetol 1 and Cetol 23 or McCloskey Man O'WAR Marine Varnish is an approved top coat for stained or natural doors. Other types of top coat finishes, including deck sealers, and one step finishes are not acceptable and if used will void the warranty. (Note: All horizontal surfaces such as seams and overlays must be caulked to prevent moisture from penetrating between layers.)

MAINTENANCE AND REFINISHING

Yearly inspection of all surfaces of the garage door(s) will reveal the extent of weathering and the need for refinishing. When the finish becomes eroded or thin clean and prime the areas of deterioration. Follow up with a complete refinishing of the door(s), according to the above directions, as well as the manufacturer's label directions. Protecting the door(s) from prolonged exposure to moisture and UV sunlight is vital in extending the life of your garage door(s).

MAINTENANCE AND PAINTING INSTRUCTIONS FOR ALL WOOD DOORS

These instructions apply to all Wood doors produced by: **Ranch House Doors Inc.** The interior and exterior surfaces, as well as all edges must be properly primed, painted and maintained if satisfactory performance is to be achieved. The purpose for painting is to both protect and beautify the substrates. Wood doors must be completely finished (3 top coats) prior to or within 24 hours of installation. to ensure that the interior and the exterior surfaces, as well as all edges of the doors are properly protected against moisture or other contaminants. (NOTE: Dark stains and paint will increase the heat absorption of the wood and should be avoided. use of dark stains and paints will void the warranty). Wood doors, in a non finished condition must not be transported or stored where the wood surfaces can be exposed to moisture or other contaminants. IMPROPER STORAGE, TRANSPORTATION OR DELAY IN FINISHING, THAT EXPOSE WOOD DO OR SURFACES TO MOISTURE OR OTHER CONTAMINANTS, WILL RESULT IN THE WARRANTY BEING VOIDED.